



Grout Diaper

forms for applying grout to pipe joints

CONCRETE INFRASTRUCTURE



MarMac® Grout Diapers (or Grout Bands) are stay-in-place cement forms which provide a functional barrier between the harsh and often corrosive environment and pressurized steel pipe joints. Under most conditions, portland cement is alkaline (pH of about 12.5). Commonly, due to the presence of calcium hydroxide, a passivating iron-oxide film will form on the steel joint, resulting in almost complete corrosion inhibition. Grout Diapers protect against leaching, which reduces the pH in the cement grout surrounding the joint steel, while simultaneously resisting the intrusion of salts, chlorides, acids, and sulfates that can affect the inhibitive properties of the grout. Grout Diapers also isolate the protective grout from aggressive soils that correlate with highly corrosive electrical current.

Features & Benefits

- Protects joint steel from corrosion
- Prevents leaching
- Defends against acids & sulfates
- Guards joints from electrical current





Grout Diaper data sheet

Applications

- Cement-coated steel pressure pipe

Versions

- Standard Grout Diaper
- Stretch-Cote Grout Diaper
- Foam Grout Diaper

Specifications

Polypropylene fabric (Tytar®) is made with bonded, continuous filaments of polypropylene. It works as an exceptionally strong, dimensionally stable form that molds and holds the weight of the fresh grout. Specialized closed-cell polyethylene foam (Foam Grout Diapers only) is produced according to pipe joint Grout Diaper specifications. This specific foam is resistant to water and most chemicals, including acids, alkalines, and solvents. A thin membrane (0.07") consisting of layers of polyfilm and rubberized asphalt provide a continuous isolation seal and moisture barrier, protecting the cured grout from exterior elements (Stretch-Cote Grout Diapers only). Steel straps are sewn into the diaper hems to securely tie the diaper to the pipe.

The width of the Grout Diaper will be governed by the width of the joint space and the type of pipe being used. The width should be sufficient to bridge the joint space and be secured to the pipe walls on each side of the joint without failure due to slippage.

The length of the Grout Diaper will be governed by the circumference, with extended tab lengths to accomplish overlapping of the ends once the joint has been filled with grout.

TYPICAL PROPERTIES

FABRIC

Material	Non-Woven Polypropylene
Minimum weight	3 oz/yd ²

STRAPS

Material	Heat-Treated or Hot-Rolled Steel
Standard	Class I, Type I
Thickness	≥ 0.02"
Coating	Waxed or Painted/Waxed

FOAM (*Foam Grout Diapers only*)

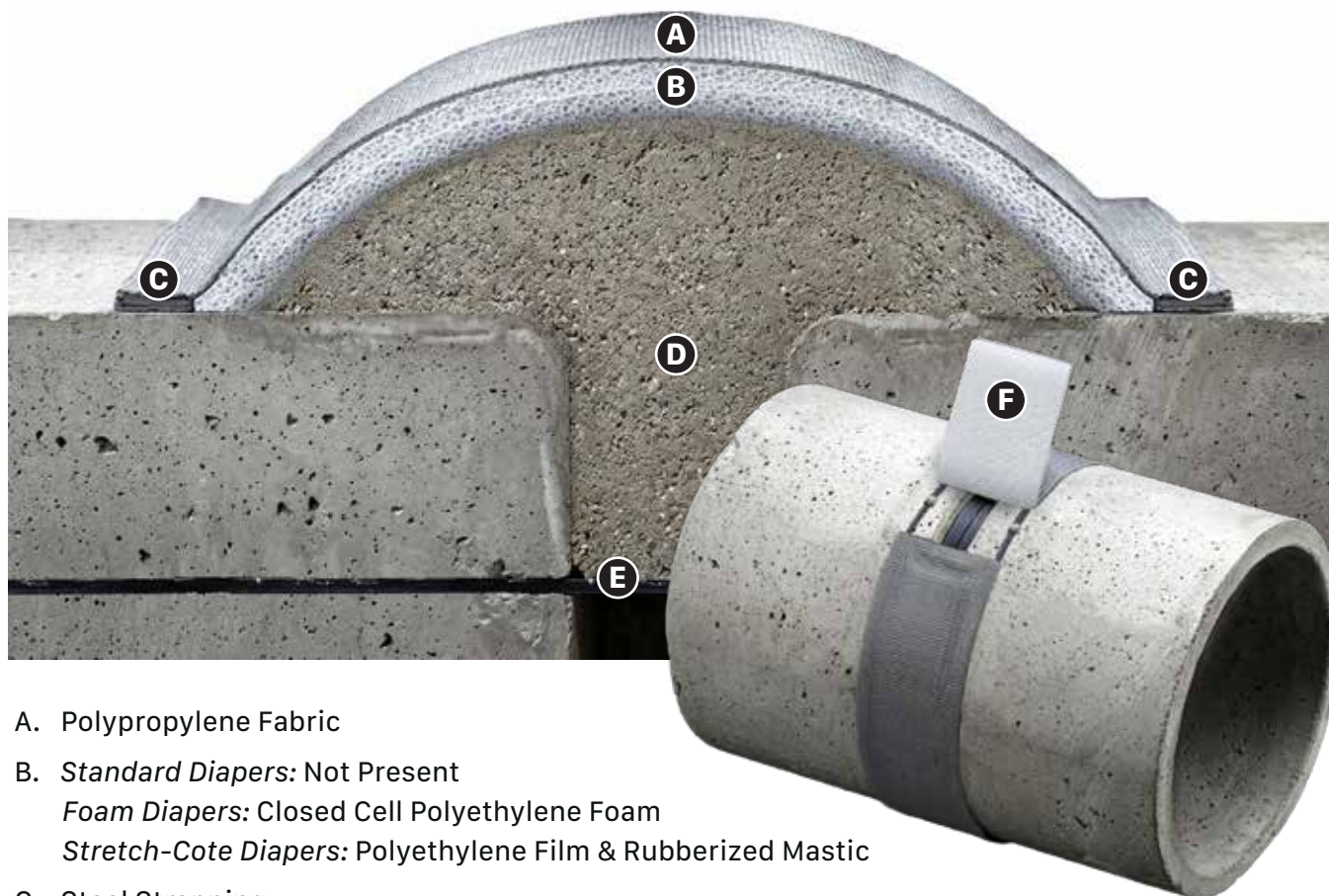
Material	Closed-Cell Polyethylene
Density	1.9 – 2.2 lbs/ft ²

BARRIER MEMBRANE (*Stretch-Cote Grout Diapers only*)

Material	Polyfilm (0.01"), Rubberized Asphalt (0.06")
Thickness	0.07"



Grout Diaper data sheet



- A. Polypropylene Fabric
- B. *Standard Diapers*: Not Present
Foam Diapers: Closed Cell Polyethylene Foam
Stretch-Cote Diapers: Polyethylene Film & Rubberized Mastic
- C. Steel Strapping
- D. Grout
- E. Joint Steel
- F. Fabric Tab

Installation

1. *Position the Diaper*: Wrap the diaper around the pipe joint, centered with the joint. For Foam Grout Diapers, the foam-lined side should face the pipe wall. For Stretch-Cote Grout Diapers, peel the release film and press the exposed mastic against the pipe wall.
2. *Secure & Tighten*: Fold back the fabric tab at the top. Tighten and crimp the steel straps securely so the diaper can support the weight of the liquid grout without sagging.
3. *Pour the Grout*: Keep the fabric tab folded back to maintain a pour opening at the top of the joint. Pour portland cement joint grout into the opening, rotating from side to side so it fills the bottom and sides evenly until completely full.
4. *Seal the Opening*: Fold the fabric tab back over the filled opening, press it firmly into the wet grout, and weigh it down with fresh grout to keep it sealed during backfilling.



Grout Diaper data sheet

Storage

Store in a dry, cool place.

Standard Grout Diaper

MarMac® Standard Grout Diaper provides the best method of applying Portland cement grout into pipe joints. When mixed to a freely pouring consistency, the Portland cement grout penetrates into every opening of the joint. Because it bonds to and becomes part of the pipe itself, it is the most compatible material that can be used to seal concrete pipe joints.

Standard Grout Diapers are manufactured with Typar®; a tough, non-woven material made of polypropylene fibers. This durable, mildew-proof fabric stands up to almost all chemicals and works to add strength to the joint once it is in the ground.



Availability

- Pipe sizes: 12-144"
- Thickness: 1, 2-ply
- Widths: 9, 12, 15, 18, 24, 30, 36"

Foam Grout Diaper

MarMac® Foam Grout Diaper is manufactured with an exterior layer of durable, non-woven fabric made of bonded, continuous filaments of polypropylene. An internal layer of expandable, closed-cell polyethylene foam is designed to allow cement grout to fill the hollow cells and mechanically bond the impermeable foam membrane with the cement-filled joint. The foam component has been tested to be impervious to water and most chemicals, and resistant to most acids, alkalies, and solvents.



Availability

- Pipe sizes: 12-144"
- Thickness: 1, 2-ply
- Widths: 9, 12, 15, 18, 24, 30, 36, 48"



Grout Diaper data sheet

Stretch-Cote Grout Diaper

MarMac® Stretch-Cote Grout Diaper is lined with an exterior layer of polypropylene fabric. A middle layer of polyethylene film provides a more comprehensive moisture barrier. A 60 mil base layer of rubberized-asphalt mastic is protected by release paper until ready for use. At the time of installation, the release paper is removed and the mastic is applied around the pipe circumference, centered on the joint to create a complete seal prior to being filled with portland cement grout.



Availability

- Pipe sizes: 12-144"
- Widths: 9, 12, 16"

For more information, additional instructions, or questions regarding Grout Diapers, visit marmac.com/Grout-Diaper or scan the QR code on the first page.

CAUTION: Prior to use, please read the Manufacturer Warranty & Disclaimer found at marmac.com/cp/disclaimer.

843.335.5814 marmac.com v2.1 0826

